

THE TECHNICAL FEASIBILITY OF ECONOMICAL
METHODS OF PHOTO-MECHANICAL REPRODUCTION
IN HIGH SCHOOL PRINTMAKING PROGRAMS

A Thesis

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CHAPTER I

THE PROBLEM

In the recent history of printmaking the technique of photo-mechanical reproduction combined with intaglio printing has been employed and has grown in use and interest in recent years. The prints of Georges Rouault for Miserere du Guerre and in the smaller plates for Les Reincarnations du Peres Uba are examples of combining the mechanical with the manual method of printing. Immediately after the Miserere prints were shown in New York, there appeared many attempts of heliogravure to out-Rouault Rouault.¹ A commercial firm photo-engraved Rouault's plates and they were used by him as a working base. Through plate development this "base" disappears almost entirely. Almost nothing appears to remain of the photo-engraving; however, on close inspection the photo-mechanical method and manual method appear blended, leaving the photo-image wherever he could not achieve the same success by hand.²

Heliogravure is described in Hayter's book as coating

¹Stanley William Hayter, About Prints (London: Oxford University Press, 1962), pp. 46-47.

²James Thrall Soby, Georges Rouault (New York: The Museum of Modern Art, 1947), pp. 29-30.

a copper plate with a solution of gelatine and potassium bichromate which become light sensitive when dry. When a negative is placed between the coated plate and a light source, the image is transferred to the coating. By washing away the coating that was exposed to light (the part of the coating that was hidden by the black of the negative remains insoluble in water), the plate is bared and ready to be etched in acid.³

Contemporary examples of combining photo-mechanical reproduction with manual methods are seen in the prints of Peter W. Milton. In the print Julia Passing, Milton uses the photo-mechanical methods with manual techniques to create a superimposition effecting a spatial organization of subject matter. Other people involved in photo-mechanical reproductions are Naomi Savage, Thomas Coleman, and Robert A. Nelson. Nelson and Coleman are more concerned with the combining of the mechanical with the manual methods of intaglio printing whereas Savage uses photo-engraving frequently as an end in itself.

In consideration of the popularity of these techniques, it is desirable that the student of printmaking be able to employ them; however, the mounting cost of commercially pre-

³Hayter, op. cit., p. 45.

pared plates and the expensive equipment needed to produce them has made this nearly impossible at the high school level. For this reason it is important to find substitute methods for these students to explore; however, little has been done in this regard.

I. THE PROJECT

Purpose of the project. It is the purpose of this thesis to (1) determine the technical suitability of four economically feasible means of using photo-mechanical reproduction in the high school printmaking program and (2) to produce a series of prints, which are works of art in themselves and which illustrate these photo-mechanical methods.

Importance of the project. It is desirable for the students to have experience in this photo-mechanical technique so that they may broaden their scope of visual awareness. The development of the student as a creative being is the responsibility of the high school art program. The combining of the photo-mechanical with the manual techniques offers more background for the serious art student who will enter art in college. A challenge is offered the student through photo-mechanical reproduction in organizing space and to discipline himself in learning processes in visual

awareness. If the opportunities for experience in photo-mechanical techniques are available to the high school student, he will be able to enlarge his visual and creative awareness.

CHAPTER II

REVIEW OF RELATED LITERATURE

The review discusses the historical and contemporary usage of photo-mechanical reproduction and other transfer and etching techniques which benefited this writer.

Soby discusses in his book, Georges Rouault, the relationship of Rouault's prints to his paintings due to his use of photo-gravure.⁴ Rouault used the photo-mechanical process to establish his working base which, through extensive etching, almost appears invisible.⁵

In The Book of Fine Prints, Zigrosser describes the impact of photo-mechanical reproduction on the world of printmaking and art. He states that the effect of photography on printmaking is definite and tangible as well as making it less of a business and more of an art.⁶

Hayter describes Heliogravure in his book, About Prints, and the steps to be followed in applying the light sensitive emulsion to the plate.⁷ The steps in transferring

⁴Soby, op. cit., p. 22.

⁵Ibid., pp. 29-30.

⁶Carl Zigrosser, The Book of Fine Prints (New York: Crown Publishers, Inc., 1956), p. 163-165.

⁷Hayter, loc. cit.

the halftone negative in preparation for etching are also described.

Lindquist describes three methods of transferring letters to a metal plate in his Master of Fine Arts thesis "Transfer Method for Intaglio Printing, With a Consideration of William Blake's Relief Method." The three methods are an impervious ground, a lift ground, and counter proof. He describes an impervious ground as an acid-resisting ground not requiring a lift ground. The lift ground Lindquist describes is the combination of an impervious ground with a lift ground to achieve the transfer. The use of the counter proof is to transfer an image from one sheet of paper to another to achieve a reversal.⁸

The Handbook of Modern Halftone Photography, by Noemer, describes the concepts and practices of achieving a halftone negative for photo-mechanical reproduction. It discusses the technical processes involved in making a screen negative and what line ratio is most suitable for the making of the screen negative as well as other concepts and practices.⁹

⁸Evan Leroy Lindquist, "Transfer Method for Intaglio Printing, With a Consideration of William Blake's Relief Method" (unpublished Master of Fine Arts thesis, State University of Iowa, Iowa City, 1963), pp. 17-25.

⁹Ewald Fred Noemer, The Handbook of Modern Halftone Photography (Demarest: Perfect-Graphic-Arts, 1965), p. 44.

Cahoon's book, Commercial Art, describes the process of sensitizing a metal plate and the preparations involved in the etching of the plate to achieve the photo-engraving.¹⁰

In New Ways of Gravure Hayter describes the use of soft ground and lift ground methods which were helpful in some of the preliminary phases of the experiments conducted in this study.¹¹

Peterdi, in Printmaking, describes the methods of transferring a drawing to a grounded plate which were helpful in the development of the plates to achieve the prints that are works of art in themselves.¹²

¹⁰Guy F. Cahoon, Commercial Art (Dallas: The Southwest Press, 1930), pp. 119-136.

¹¹Stanley William Hayter, New Ways of Gravure (London: Routledge & Kegan Paul Limited, 1949), pp. 68-96.

¹²Gabor Peterdi, Printmaking, Methods Old and New (New York: The Macmillan Company, 1959), pp. 91-92.

CHAPTER III

DEFINITIONS OF TERMS AND SCOPE AND LIMITATIONS

I. DEFINITIONS OF TERMS

It is necessary at this point of writing to offer brief definitions of terms which this writer uses in the rest of this study.

Polaroid jelly. This is a term that is used in describing the emulsion for developing pictures of a Polaroid Land Camera.

Wipe-on-emulsion. This is a photo-sensitive liquid that is applied to the surface of an aluminum plate in preparation for the transfer of a halftone negative.

Desired results. This term is used in reference to duplicating, in an intaglio print, an image that is as clear and precise as the original photographic image.

II. SCOPE AND LIMITATIONS

Every thesis must start and end somewhere; therefore it is necessary to set some form of limitation to this study, otherwise it could continue and become so broad that one would wonder about the validity of such a study.

It is the intention of this writer to set a limit on the range of exploration and experimentation of this study. The study shall be limited to the exploration of only four possible means of combining the photo-image with other intaglio techniques. These possibilities are to use: (1) paper photo-engraved plates to achieve a negative or a positive image, (2) an exposed Polaroid negative with its emulsion, (3) the photo-sensitive emulsion for silkscreen, and (4) a wipe-on-emulsion.

The experiments are further limited in that zinc plates are used because of their availability and economy. Although other acid may be usable in some methods, nitric acid is used because of its availability as well as its being the recommended acid to use with zinc.

After the photographic images are transferred to the zinc plates, these plates will be further developed as finished works of art. In this development no limits are imposed on the techniques used only insofar as the plates are developed to be printed intaglio.

CHAPTER IV

METHODS AND PROCEDURES

In consideration of the popularity of photo-mechanical techniques, the mounting cost of commercially prepared plates, and the expensive equipment needed to produce them, it is important to find substitute methods for high school students to explore.

It is the purpose of this study to determine the technical suitability of four economical methods of photo-mechanical reproduction. The methods used are described separately with any variation used to achieve the desired results.

I. NEWSPAPER PHOTO-ENGRAVED PLATES

Negative image. The zinc plate was prepared with a layer of soft ground using a roller as the method of application. By placing the newspaper photo-engraved plate face down in the ground and running the two plates through the intaglio press, the image was transferred to the zinc plate. The zinc was further protected by using stop out varnish where the plate was not to be etched at this time. The transferred image was etched, for the desired length of time, into the zinc plate. Length of time the plate stayed

in the acid depended on the strength of the acid and whether or not there was a thin layer of soft ground still covering the zinc.

Positive image. Five variations of this experiment were employed to achieve a positive image. The first variation was preparing the newspaper photo-engraved plate for the lift ground process by rolling on a solution of syrup with black pigment added to aid in viewing the image after it was transferred to the zinc plate. Transferral of the image was accomplished by placing the newspaper photo-engraved plate on top of the zinc plate and allowing the syrup to set up briefly. The two plates were then separated, leaving the syrup solution on the zinc plate. This solution was then allowed to dry so that the application of the thin hard ground would not disturb the lift ground. The plate was then immersed in hot water to dissolve the syrup and allow the image to lift.

The next variation in attaining a positive image was using syrup by itself as the mode of lift. This was done because, in the first variation, the water suspending the black pigment tended to bead up allowing gaps to appear. The remaining steps were executed in a similar manner as that of the first variation.

The next variation used Lindquist's lift ground as

described in his Master of Fine Art's thesis.¹³ This lift ground was composed of gum acacia with liquid detergent added to provide surface tension. The lift ground was then applied to the newspaper photo-engraved plate by the use of a brush. Instead of direct transferral to a zinc plate the solution was transferred to a sheet of acetate covered with hard ground. When the solution was dry, a zinc plate was heated to just above the melting temperature of hard ground. They were run through the press with the heated plate in contact with the solution and hard ground on the acetate. Immediately thereafter the acetate was stripped off leaving the hard ground and lifting solution on the zinc plate. The remaining steps were executed in a similar manner as the preceding variation.

The fourth variation was begun by inking the newspaper photo-engraved plate with intaglio ink and printing it as if it would be an intaglio plate. Immediately upon pulling the proof, it was placed face down on a zinc plate and run through the press to transfer the negative image to the zinc. The ink became the acid resist ground allowing the positive image to be etched.

The last variation was done exactly as the above with

¹³Lindquist, loc. cit.

exception that lithography ink was substituted for the taglio ink. Litho ink was used in this variation because the greater content of varnish could be expected to act as a more acid-resistant ground.

II. POLAROID JELLY

The first step in this experiment was to take a picture with a Polaroid Land Camera. After the required time of developing, the picture was separated from the negative and the negative was immediately placed face down on the zinc plate and rubbed with a spoon. The rubbing was done with added pressure so that the jelly would adhere to the zinc. This was done rather than running the plate and negative through the press because the press would create too much pressure and would cause the jelly of the negative to spread all over the slide. The plate was stopped out with varnish where it was not to be etched, and by using the jelly as the ground, the zinc plate was then etched.

III. PHOTO-SENSITIVE EMULSION FOR SILKSCREEN

The writer first attempted to attain the desired results for this experiment by mixing one part sensitizer to ten parts emulsion and brushing it on the plate. The negative used was a "home made" one. The negative was made by using a newspaper photo-engraved plate in relief and trans-

Placing the image to acetate. This negative was then placed face down on the prepared plate and exposed to light, thereby transferring the image to the zinc plate. By rinsing the plate in warm water, the black areas, the areas hidden by the black of the negative, washed off. The plate was then immersed in acid and etched using the remaining emulsion as the acid resist ground.

The next attempt in this experiment was by application of the emulsion to the plate with a roller. This time a photographic halftone negative was used. The negative was placed on the plate with a clear sheet of glass over it to keep it in close contact with the prepared plate. This combination was then exposed to light for the desired length of time thereby transferring the image to the emulsion from the negative. This time, instead of washing the black areas off, the plate was coated with a thin layer of liquid hard ground. This necessitated the plate being soaked in hot water for a period of time so that the emulsion would lift exposing the zinc. The plate was etched in a conventional manner.

IV. WIPE-ON-EMULSION

This experiment was done by applying the wipe-on-emulsion to the zinc plate by a brush. After placing the halftone under a clear sheet of glass on top of the prepared

, this combination was then ready for exposure to light to effect the transferral of the photographic image. After washing out the unexposed areas of the coating, the plate was dried and ready to be etched.

V. OTHER TECHNIQUES

After the images were transferred and etched, the plates were further developed through the use of typical lithographic manual methods. These methods were used to develop prints as works of art in themselves. Some methods employed were (1) aquatints to create areas of value and (2) line etch in hard ground to accent and reinforce the

es.

CHAPTER V

RESULTS OF THE EXPERIMENTS

The lack of photo-mechanical reproduction at the high school level deprives students of opportunities for experience in this growing method of intaglio printmaking. The purchase of commercially prepared plates is not only economically impractical for these high school departments, but the production of such plates, by employing typical commercial methods in the high school studio, is also impractical. It is the purpose of this thesis to determine the technical suitability of four economically feasible means of using photo-mechanical reproduction in the high school printmaking program. The four methods explored are: (1) The transfer of an image from a newspaper photo-engraved plate to a zinc plate using soft ground to achieve a negative image. Five variations are explored in this first experiment. Three are using different solutions of lift ground for the attainment of a positive image and the last two are using intaglio and lithographic ink respectively to achieve a positive image; (2) the transfer of an image using Polaroid jelly as the acid resist ground; (3) the transfer of an image using a photo-sensitive emulsion for silkscreen as the acid resist ground; and (4) the use of wipe-on-emulsion to transfer an image to a zinc plate. The following material outlines

results of the exploration of these four methods.

I. NEWSPAPER PHOTO-ENGRAVED PLATES

Negative image. This experiment was accomplished as planned because the image transferred to the zinc plate clearly and precisely and was etched to the desired depth without any problem occurring. The method of transfer using soft ground left a thin layer covering the zinc. Because of this layer, the length of time the plate etched was one and a half hours. This time limit was also affected by the state of the acid. Plate I illustrates this method of photo-mechanical reproduction combined with manual techniques of intaglio printmaking.

Positive image. In the many attempts to achieve a positive image, many problems arose that could not be resolved. In the first attempt to apply the lift ground solution of syrup and pigment, the solution tended to pull away creating gaps in the image. Because of the gaps created in the image, this plate was not etched.

In the next variation using the syrup alone as the medium of lift, there appeared to be a transfer of the image to the zinc. However, the syrup appeared not to have enough lifting power to lift cleanly. This resulted in a very mottled image and therefore was not etched.

Lindquist's thesis described a lift ground that succeeded for him in the transfer of lettering.¹⁴ This process described, was dissolving six parts gum acacia powder in ten parts water with three parts liquid detergent added to reduce surface tension. This technique did not achieve desired results, in this third variation, because the ground would not adhere to the halftone dots. This resulted in gaps appearing throughout the image. Even a few fine lines of Lindquist's lettering did transfer, the difference is that the lines were continuous whereas the halftone was composed of small dots.

The last two variations using the intaglio and litho as the means of transferral and as the acid resist to achieve a positive image did not, in fact, produce desired results. The larger image on plate II was etched with intaglio ink as the ground whereas the smaller image was etched with litho ink. An examination of this plate will show the larger image as a negative, whereas the smaller image resulted in a partially negative. The inks did not serve as adequate grounds and broke down very shortly after immersion in acid.

¹⁴Lindquist, loc. cit.

II. POLAROID JELLY

This second experiment, using the Polaroid jelly as means of transfer, failed also. The ground, which was jelly, broke down almost immediately on contact with the plate. The longest length of time this plate was in the acid was twenty seconds. An examination of plate III will show that the image is very light which was due to the lack of halftone dots in the negative and jelly. The halftone dots would have held the ink better because in etching they would have created pits rather than an open bite.

III. PHOTO-SENSITIVE EMULSION FOR SILKSCREEN

The negatives transferred in both attempts without any problem arising. On the second attempt, a sheet of glass was added to keep the negative in close contact with the prepared plate during the time of exposure to light. The problem that arose on the first attempt was in the etching of the plate. The emulsion reacted much like the Polaroid experiment that it broke down, in the acid, much too soon to be useful. The emulsion floated off the plate when exposed to sulfuric acid. The second attempt, using a thin layer of liquid ground over the emulsion to achieve a lift when soaked in water, did not lift without rubbing the plate harshly. Rubbing tended to take more than the desired areas of

image off the plate. The emulsion had little lifting, resulting in a very poor lift. An examination of IV will show that the emulsion had little lifting even though the plate soaked in water four days. The thin layer of liquid hard ground did not retard action of the acid on the emulsion. The emulsion still came down.

IV. WIPE-ON-EMULSION

This experiment failed because the emulsion and zinc were not compatible. Without an insulated layer, the emulsion would not adhere to the surface of the zinc plate. Immediate wiping of the emulsion will result, and due to the imperfections of zinc, the emulsion will be absorbed by the metal and will break down the metal. The process of treatment to make emulsion and zinc compatible is described as follows. The first step is to dissolve 36 grams of gelatine clear in 1000 milliliters of water and heat to 105 degrees to 115 degrees Fahrenheit. After the gelatine is thoroughly dissolved, add 10 grams of chrome alum and apply to the surface of the plate. Then dry the solution with hot air and it may be desirable to apply a second layer. There is also an acid short stop that should be applied to the emulsion after the emulsion has been sensitized to light. This acid short stop is made up of one and a half ounces acetic acid mixed

to 32 ounces of water. The above solutions should be stored in a refrigerated container to achieve the best results. The above treatments are too technically involved for use in the high school printmaking program based on the scope and limitations of this thesis.

CHAPTER VI

SUMMARY AND CONCLUSIONS

A brief statement summarizing the main points of this and any conclusions and recommendations will be offered in this chapter.

I. SUMMARY

Due to the growing interest in photo-mechanical reproduction combined with intaglio printing, it is desirable for high school printmaking students to have an opportunity to experience in this growing method of intaglio printmaking.

This study was undertaken to explore the technical feasibility of four economical means of photo-mechanical reproduction on zinc plates. The four methods of combining photo-mechanical images with other intaglio methods are the following: (1) newspaper photo-engraved plates, (2) Polaroid prints, (3) photo-sensitive emulsion for silkscreen, and (4) tape-on-emulsion.

The first method was to transfer an image from the newspaper plate to a soft-grounded zinc plate to print a negative. This variation of the newspaper photo-engraved plate method achieved the desired results and so was developed further, with the manual methods of intaglio printmaking, into a work of art in itself. The next three vari-

ions using different solutions of lift ground and different means of application did not result in a clear transfer; therefore, the plates were not etched. The last two variations using the intaglio and litho ink as the means of transfer and as the acid resist ground to achieve a positive image did not, in fact, produce the desired results. The inks did not serve as adequate grounds and broke down very shortly after immersion in the acid.

The next experiment was to transfer an image from a halftone negative by using its jelly. This method failed because the jelly, being used as the ground, broke down much too rapidly. Immediately upon immersion in the acid the ground started lifting and peeling off.

The next experiment was to transfer a halftone negative to the zinc plate by using a photo-sensitive emulsion on a silk screen. After the emulsion was exposed to light to transfer the negative, the plate was etched using the emulsion as an acid resist ground. This method also failed because the ground broke down immediately upon contact with the acid. A new problem arose when a thin layer of liquid ground was applied on top of the emulsion in the attempt to achieve a lift. The emulsion did not lift to open the desired areas of the plate.

The last experiment was to transfer a halftone negative by using a wipe-on-emulsion. This was done in a sim-

in a similar manner as the photo-sensitive emulsion for silkscreen. This method did not prove workable because the wipe-on-emulsion proved to be not compatible with zinc.

II. CONCLUSIONS

Although three of the experiments failed, a partial success was achieved. The image from the newspaper photo-engraved plate was achieved in negative form in the intaglio print with great fidelity. It was technically acceptable because it was easily achieved with simple materials and procedures. This technique is recommended for use in the high school printmaking program.

An examination of plate I shows the utilization of the combination of photo-mechanical reproduction with the manual processes. The shallow depth used in the manual process set up a play of space which was contrasted with the photo-image creating a focal point. This focal point, the photo-image, was further reinforced by the values moving the viewer to this area. The linear qualities of this print served to define and tie together the tonal areas creating a visual expression of subjective space.

The use of the counter proof method to attain a positive image with the newspaper photo-plates did not yield the desired results. However, this method did produce a

visual effect not likely to be achieved by other means and which was useful in further development. With this in mind, the method is also recommended for use in the high school printmaking program.

An examination of plate V shows the utilization of the combination of photo-mechanical reproduction with the manual processes. The photo-image created a break up of space that counteracted the planes set up by the picture format. The combination of the photo-image planes and the manual process planes resulted in keeping the viewers eye going to the focal point. The linear elements tend to define and tie together the tonal areas creating a visual expression of subjective space.

Even though the transferred image from the Polaroid plate did etch slightly, this technique appeared impractical because the ground broke down too rapidly for proper etching. It is doubtful if this technique would seriously achieve any acceptance in the high school printmaking studio and is therefore not recommended. Since the results of this technique were nil, the plate was not developed further.

A halftone negative did transfer to the light sensitive emulsion for silkscreen successfully, but when etched the emulsion was lifted off very quickly which makes this technique of little use in the high school printmaking program. This technique, also, was not developed further.

The results of the study did answer questions raised re-
garding photo-mechanical techniques. This study appeared
to eliminate three techniques described in the methods chap-
ter. The three apparently eliminated techniques were;
1. Cold jelly, photo-sensitive emulsion for silkscreen, and
2. Dip-on-emulsion.

The worth of this study was validated by the elimination
of the above techniques and by the satisfactory results of
newspaper photo-engraved plates showing possible uses
in the high school printmaking program. The worth of this
study was further validated by the production of a series
of prints, which are works of art in themselves and which
demonstrate the photo-mechanical methods in combination with
manual methods.

APPENDIX

PLATE I

NEWSPAPER PHOTO-ENGRAVED PLATE

NEGATIVE IMAGE

"SUBTERRANEAN LEVEL"



PLATE II

NEWSPAPER PHOTO-ENGRAVED PLATE

POSITIVE IMAGE

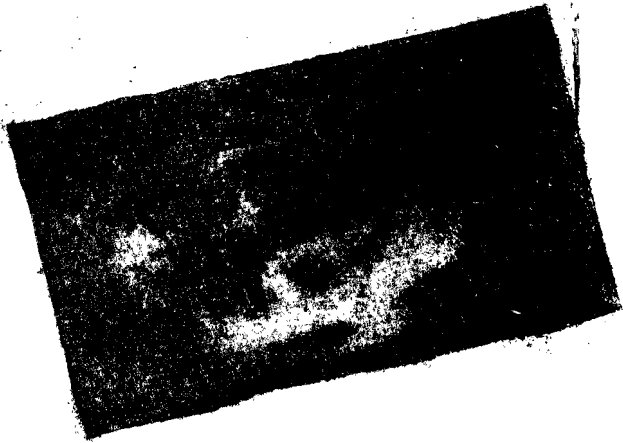


PLATE III

POLAROID JELLY

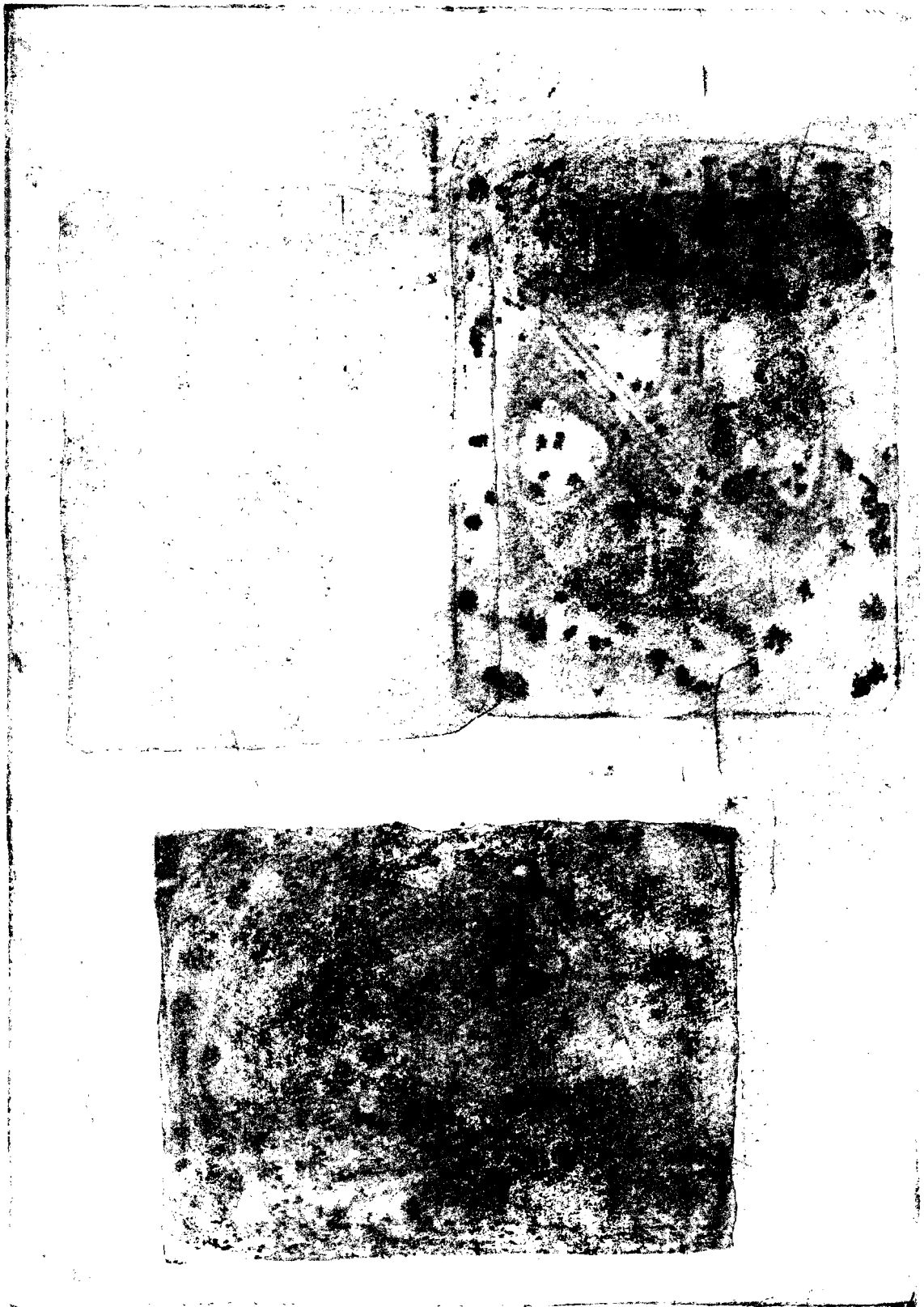


PLATE IV

PHOTO-SENSITIVE EMULSION FOR SILKSCREEN



PLATE V

NEWSPAPER PHOTO-ENGRAVED PLATE

POSITIVE IMAGE

"GHOSTLY APPARITIONS"



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